

To disassemble use both hands. Cup the QCS Oval assembly and use your thumbs to push the wrist ring outwards.



The stiff ring has a recess on the long side (on each side). Place your thumbs at the recess and press the wrist ring off the stiff ring. Bend the bottom edge of the wrist ring down with your index fingers at the same time to facilitate the disassembly.

Maintenance and Storage

Remove the stiff ring regularly to rinse the cuff seal and/or glove from salt or debris, and to relieve the wrist rings and seals from stress settings especially when storing for prolonged periods.

Avoid exposing the wrist ring to heat or sunlight. Subjecting the assembled unit to prolonged heat or sunlight with an inserted cuff seal is not recommended. The PU-material may expand, which could cause leakage.

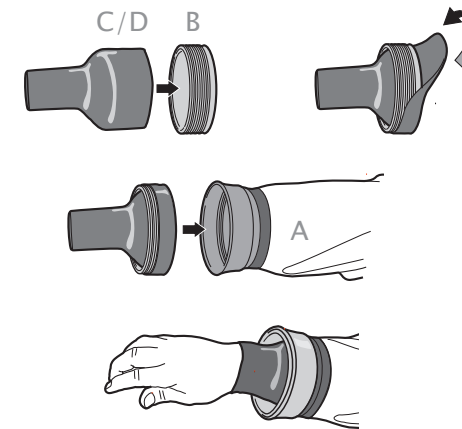
For gluing instructions; see www.sitech.se.

These are suggested instructions only. Whatever method chosen, be certain the cuff seal, be it latex or silicone, is properly treated. Always make a leakage and stress test on your drysuit seals before diving.

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QCS OVAL Set

- 60917 (set with latex cuff seal; A, B, C and E)
 - 60916 (set with silicone cuff seal; A, B, D and E)
- Quick exchange of latex or silicone cuff seals.
 - For “in the field” quick exchange of cuff seals in any dry suit!
 - The QCS Oval has an oval narrow design. The streamlined style ensures you will not be bothered by cuff rings during the dive or on land.



Parts list:

A Wrist ring oval (polyurethane) 60251	2 pcs
B Stiff ring oval (polyblend) 60250	2 pcs
C Cuff seal; latex 61100 M	2 pcs
D Cuff seal; silicone 61025	2 pcs
E Tape (heat activated polyurethane)	1 mtr

Note! A cuff seal (C/D) provides sealing between wrist ring (A) and stiff ring (B) and must be used at all times. A recommended minimum seal thickness is 0,8 mm (0,03 inch). Use of a thinner seal may cause leakage.

Assembly

A cuff seal must be used for sealing between the locking groove in the stiff ring (B) and the locking edge inside the wrist ring (A) to make the connection gas- and watertight.

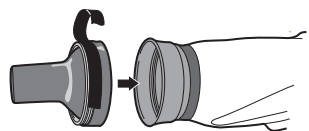
Place the cuff seal (C or D) inside the stiff ring (B) and fold it over the locking groove of the stiff ring.

Let the cuff seal cover the stiff ring by approximately 1,5 cm. The silicone seal has a thicker ridge. Put the ridge in one of the grooves of the stiff ring.

The cuff seal can be secured with flexible tape before insertion into the wrist ring, to prevent the seal from sliding.

Make sure the seal covers the locking groove.

Insert the stiff ring and cuff seal (B+C or D) assembly into the wrist



ring (A). The wrist ring has a thickening at one edge. This should be placed against the thick edge of the stiff ring (i.e. towards the wrist).

Push the stiff ring in with both palms, pressing segment by segment until it "clicks" in place.

No excessive latex or silicone should be visible outside the stiff ring. The latex or silicone must be placed evenly around the stiff ring - no bumps or gaps.

Several attempts may be needed to position the seal correctly. Test the strength and seal integrity before diving.



Disassembly

The locking edge inside the wrist ring (A) must be dislocated from the locking groove on the stiff ring (B).

